



BSI Standards Publication

Cutting tool data representation and exchange

Part 315: Creation and exchange of 3D models —
Modelling of machine operated feed out tools

National foreword

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Part 315: Creation and exchange of 3D models — Modelling of machine operated feed out tools

*Représentation et échange des données relatives aux outils
coupants —*

*Partie 315: Création et échanges de modèles 3D — Conception d'outils
combinés réglables pour le tournage*



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Contents

Page

Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Starting elements, coordinate systems, planes	2
4.1 General	2
4.2 Reference system (PCS — Primary coordinate system)	2
4.3 Coordinate system at the cutting part	3
4.4 Planes	3
4.5 Adjustment coordinate system on workpiece side	4
4.5.1 General	4
4.5.2 Designation of the coordinate system workpiece side	5
5 Design of the model	6
5.1 General	6
5.2 Necessary parameters for the feed out motion of the slides	6
6 Machine operated feed out tool with one linear slide for internal machining	6
6.1 General	6
6.2 Necessary properties	7
6.3 Location of coordinate systems	8
6.4 Assembled feed out tool with one linear slide for internal machining	8
7 Machine operated feed out tool with one linear slide for external machining	9
7.1 General	9
7.2 Necessary properties	10
7.3 Location of coordinate systems	10
7.4 Assembled feed out tool with one linear slide for external machining	10
8 Machine operated feed out tool with two linear slides for internal machining	11
8.1 General	11
8.2 Necessary properties	11
8.3 Location of coordinate systems and assembled feed out tool	11
9 Machine operated feed out tool with two linear slides for external machining	11
9.1 General	11
9.2 Necessary properties	12
9.3 Location of coordinate systems	12
9.4 Assembled feed out tool with two linear slides for external machining	13
10 Machine operated feed out tool with two linear slides for internal pull back machining	14
10.1 General	14
10.2 Necessary properties	15
10.3 Location of coordinate systems and assembled feed out tool	15
11 Machine operated feed out tool with one linear slide for external pull back machining	15
11.1 General	15
11.2 Necessary properties	16
11.3 Location of coordinate systems and assembled feed out tool	16
12 Machine operated feed out tool with one inclined slide	16
12.1 General	16
12.2 Necessary properties	17
12.3 Location of coordinate systems and assembled feed out tool	18
13 Machine operated feed out tool with two inclined slides	18
13.1 General	18

13.2	Necessary properties.....	19
13.3	Location of coordinate systems.....	19
13.4	Assembled feed out tool with two inclined slides for internal machining.....	19
14	Machine operated feed out tool with one rotatory slide	20
14.1	General.....	20
14.2	Necessary properties.....	20
14.3	Location of coordinate systems.....	21
14.4	Assembled feed out tool with one rotary slide.....	22
15	Machine operated feed out tool with one swing slide	22
15.1	General.....	22
15.2	Necessary properties.....	23
15.3	Location of coordinate systems.....	24
15.4	Assembled feed out tool with one swing slide	24
16	Machine operated feed out tool with one peripheral swivelling slide	24
16.1	General.....	24
16.2	Necessary properties.....	25
16.3	Location of coordinate systems.....	26
16.4	Assembled feed out tool with one peripheral swivelling slide.....	26
17	Machine operated feed out tool with one central swivelling slide.....	27
17.1	General.....	27
17.2	Necessary properties.....	27
17.3	Location of coordinate systems.....	28
17.4	Assembled feed out tool with one central swivelling slide.....	28
18	Machine operated feed out tool with multiple slides.....	28
18.1	General.....	28
18.2	Necessary properties.....	28
18.3	Location of coordinate systems.....	29
18.4	Example of an assembled feed out tool with three slides.....	31
19	Components of machine operated feed out tools.....	32
19.1	Flange adaptor	32
19.1.1	General.....	32
19.1.2	Necessary properties	32
19.1.3	Example of a model of a flange adaptor.....	32
19.2	Slide.....	33
19.2.1	General.....	33
19.2.2	Necessary properties	33
19.2.3	Example of a model of a slide.....	34
19.3	Cartridge carrier.....	34
19.3.1	General.....	34
19.3.2	Necessary properties	35
19.3.3	Example of a model of a cartridge carrier.....	35
19.4	Stator.....	36
19.4.1	General.....	36
19.4.2	Necessary properties	36
19.4.3	Example of a model of a stator.....	37
20	Design of details.....	37
20.1	Basics for modelling.....	37
20.2	Fixing threads for inserts.....	37
20.3	Contact/clamping surfaces — Orientation.....	38
20.4	Chamfers and roundings	38
21	Data exchange model	38
Annex A (informative) Information about nominal dimensions.....		39
Bibliography		40

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 29, *Small tools*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

A list of all parts in the ISO 13399 series can be found on the ISO website.

Introduction

This document defines the concept of how to design simplified 3D models of machine operated feed out tools that can be used for NC-programming, simulation of the manufacturing processes and the determination of collision within machining processes. It is not intended to standardize the design of the cutting tool itself.

A cutting tool is used in a machine to remove material from a workpiece by a shearing action at the cutting edges of the tool. Cutting tool data that can be described by ISO 13399 include, but are not limited to, everything between the workpiece and the machine tool. Information about inserts, solid tools, assembled tools, adaptors, components and their relationships can be represented by this document. The increasing demand providing the end user with 3D models for the purposes defined above is the basis for the development of this series of International Standards.

The objective of the ISO 13399 series is to provide the means to represent the information that describes cutting tools in a computer sensible form that is independent from any particular computer system. The representation will facilitate the processing and exchange of cutting tool data within and between different software systems and computer platforms and support the application of this data in manufacturing planning, cutting operations and the supply of tools. The nature of this description makes it suitable not only for neutral file exchange, but also as a basis for implementing and sharing product databases and for archiving. The methods that are used for these representations are those developed by ISO/TC 184, *Automation systems and integration*, SC 4, *Industrial data*, for the representation of product data by using standardized information models and reference dictionaries.

Definitions and identifications of dictionary entries are defined by means of standard data that consist of instances of the EXPRESS entity data types defined in the common dictionary schema, resulting from a joint effort between ISO/TC 184/SC 4 and IEC/TC 3/SC 3D, *Product properties and classes and their identification*, and in its extensions defined in ISO 13584-24 and ISO 13584-25.

Cutting tool data representation and exchange —

Part 315:

Creation and exchange of 3D models — Modelling of machine operated feed out tools

1 Scope

This document specifies a concept for the design of machine operated feed out tools, limited to any kind of machine operated feed out tools, together with the usage of the related properties and domains of values.

This document specifies the requirements of simplified 3D models for data exchange of machine operated feed out tools.

The following are outside the scope of this document:

- applications where these standard data can be stored or referenced;
- creation and exchange of 3D for cutting tools;
- creation and exchange of 3D for cutting items;
- creation and exchange of 3D for tool items;
- creation and exchange of 3D for other adaptive items not being described in the scope of this document;
- creation and exchange of 3D for assembly items and auxiliary items.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies..

ISO/TS 13399-50, *Cutting tool data representation and exchange — Part 50: Reference dictionary for reference systems and common concepts*

ISO/TS 13399-80, *Cutting tool data representation and exchange — Part 80: Creation and exchange of 3D models — Overview and principles*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>