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BSI Standards Publication

Cutting tool data representation and exchange

Part 307: Creation and exchange of 3D
models — End mills for indexable inserts

National foreword

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Part 307: Creation and exchange of 3D models — End mills for indexable inserts

Représentation et échange des données relatives aux outils coupants —

*Partie 307: Création et échange des modèles 3D — Fraises à
plaquettes amovibles*



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ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Contents

Page

Foreword	vi
Introduction	viii
1 Scope	1
2 Normative references	1
3 Starting elements, coordinate systems, planes	2
3.1 General	2
3.2 Reference system	2
3.3 Coordinate system at the cutting part	3
3.4 Planes	4
3.5 Design of the pocket seat and cutting reference point (CRP) of the insert	5
3.6 Adjustment coordinate system on workpiece side	8
3.6.1 General	8
3.6.2 Designation of the coordinate system workpiece side	8
4 Design of the model	9
4.1 General	9
4.2 Necessary parameters for the connection interface feature	9
4.3 Necessary properties for inserts	10
4.3.1 General	10
4.3.2 Properties for equilateral, equiangular and equilateral, non-equiangular inserts	10
4.3.3 Properties for non-equilateral, equiangular and non-equilateral, non-equiangular inserts	11
4.3.4 Design of the pocket seat feature	11
5 End mill, non-centre cutting, single row	11
5.1 General	11
5.2 Necessary properties	12
5.3 Basic geometry	13
5.4 Determination of the position of the mounting coordinate system of insert	13
5.5 Chip flute and pocket seat	14
5.6 Assembly of a single row, non-centre cutting end mill	15
6 Single row, non-centre cutting V-groove end mill	16
6.1 General	16
6.2 Necessary properties	17
6.3 Basic geometry	17
6.4 Determination of the position of the mounting coordinate system of insert	17
6.5 Chip flute and pocket seat	18
6.6 Single row, non-centre cutting V-groove end mill assembly	19
7 Single row, non-centre-cutting dovetail end mill	20
7.1 General	20
7.2 Necessary properties	20
7.3 Basic geometry	21
7.4 Determination of the position of the mounting coordinate system of insert	21
7.5 Chip flute and pocket seat	21
7.6 Single row, non-centre-cutting dovetail end mill assembly	22
8 T-slot end mill	22
8.1 General	22
8.2 Necessary properties	23
8.3 Basic geometry	23
8.4 Determination of the position of the mounting coordinate system of insert	23
8.5 Chip flute and pocket seat	24
8.6 Assembly of a T-slot end mill	25

9	Single row, rounded end mill	26
9.1	General	26
9.2	Necessary properties	27
9.3	Basic geometry	27
9.4	Determination of the position of the mounting coordinate system of insert	28
9.5	Chip flute and pocket seat	28
9.6	Assembly of a rounded end mill	30
10	Threading end mill	30
10.1	General	30
10.2	Necessary properties	31
10.3	Basic geometry	32
10.4	Determination of the position of the mounting coordinate system of insert	32
10.5	Chip flute and pocket seat	33
10.6	Assembled threading end mill	34
11	End mill, non-centre-cutting, multiple rows	35
11.1	General	35
11.2	Necessary properties	35
11.3	Basic geometry	36
11.4	Determination of the position of the mounting coordinate system of insert	36
11.5	Chip flute and pocket seat	38
11.6	Multiple rows, non-centre-cutting end mill assembly	39
12	Angular end mill, non-centre-cutting, multiple rows	40
12.1	General	40
12.2	Necessary properties	40
12.3	Basic geometry	41
12.4	Determination of the position of the mounting coordinate system of insert	41
12.5	Chip flute and pocket seat	41
12.6	Multiple rows non-centre-cutting angular end mill assembly	42
13	End mill, centre-cutting, multiple rows	42
13.1	General	42
13.2	Necessary properties	43
13.3	Basic geometry	43
13.4	Determination of the position of the mounting coordinate system of insert	43
13.5	Chip flute and pocket seat	44
13.6	Multiple rows, centre-cutting angular end mill assembly	45
14	Spot-facing end mill	46
14.1	General	46
14.2	Necessary properties	46
14.3	Basic geometry	47
14.4	Determination of the position of the mounting coordinate system of insert	47
14.5	Chip flute and pocket seat	47
14.6	Assembled spot-facing end mill	49
15	Straight ball-nosed end mill	49
15.1	General	49
15.2	Necessary properties	50
15.3	Basic geometry	50
15.4	Determination of the position of the mounting coordinate system of insert	51
15.5	Chip flute and pocket seat	52
15.6	Straight ball-nosed end mill assembly	53
16	Angular ball-nosed end mill	53
16.1	General	53
16.2	Necessary properties	54
16.3	Basic geometry	54
16.4	Determination of the position of the mounting coordinate system of insert	54
16.5	Chip flute and pocket seat	54

16.6	Angular ball-nosed end mill assembly	54
17	Die and mould end mill	54
17.1	General	54
17.2	Necessary properties	55
17.3	Basic geometry	56
17.4	Determination of the position of the mounting coordinate system of insert	56
17.5	Chip flute and pocket seat	56
17.6	Die end mill assembly	58
18	Bell-style end mill	58
18.1	General	58
18.2	Necessary properties	59
18.3	Basic geometry	60
18.4	Determination of the position of the mounting coordinate system of insert	60
18.5	Chip flute and pocket seat	61
18.6	Bell-style end mill assembly	61
19	Design of details	61
19.1	Basis for modelling	61
19.2	Fixing threads for inserts	62
19.3	Contact/clamping surfaces — Orientation	62
19.4	Chamfers and roundings	62
20	Attributes of surfaces — Visualization of the model features	62
21	Structure of the design elements (tree of model)	62
22	Data exchange model	63
Annex A (informative) Information about nominal dimensions		65
Bibliography		66

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: [Foreword — Supplementary information](#).

The committee responsible for this document is ISO/TC 29, *Small tools*.

ISO/TS 13399 consists of the following parts, under the general title *Cutting tool data representation and exchange*:

- *Part 1: Overview, fundamental principles and general information model*
- *Part 2: Reference dictionary for the cutting items* [Technical Specification]
- *Part 3: Reference dictionary for tool items* [Technical Specification]
- *Part 4: Reference dictionary for adaptive items* [Technical Specification]
- *Part 5: Reference dictionary for assembly items* [Technical Specification]
- *Part 50: Reference dictionary for reference systems and common concepts* [Technical Specification]
- *Part 60: Reference dictionary for connection systems* [Technical Specification]
- *Part 80: Creation and exchange of 3D models — Overview and principles* [Technical Specification]
- *Part 100: Definitions, principles and methods for reference dictionaries* [Technical Specification]
- *Part 150: Usage guidelines* [Technical Specification]
- *Part 201: Creation and exchange of 3D models — Regular inserts* [Technical Specification]
- *Part 202: Creation and exchange of 3D models — Irregular inserts* [Technical Specification]
- *Part 203: Creation and exchange of 3D models — Replaceable inserts for drilling* [Technical Specification]
- *Part 204: Creation and exchange of 3D models — Inserts for reaming* [Technical Specification]
- *Part 301: Concept for the design of 3D models based on properties according to ISO/TS 13399-3: Modelling of thread-cutting taps, thread-forming taps and thread-cutting dies* [Technical Specification]

- *Part 302: Concept for the design of 3D models based on properties according to ISO/TS 13399-3: Modelling of solid drills and countersinking tools* [Technical Specification]
- *Part 303: Concept for the design of 3D models based on properties according to ISO/TS 13399-3: Modelling of end mills with solid cutting edges* [Technical Specification]
- *Part 304: Concept for the design of 3D models based on properties according to ISO/TS 13399-3: Modelling of milling cutters with arbor hole and solid cutting edges* [Technical Specification]
- *Part 307: Creation and exchange of 3D models — End mills for indexable inserts* [Technical Specification]
- *Part 308: Creation and exchange of 3D models — Milling cutters with arbor hole for indexable inserts* [Technical Specification]
- *Part 309: Creation and exchange of 3D models — Tool holders for indexable inserts* [Technical Specification]
- *Part 311: Creation and exchange of 3D models — Solid reamers* [Technical Specification]
- *Part 312: Creation and exchange of 3D models — Reamers for indexable inserts* [Technical Specification]
- *Part 401: Creation and exchange of 3D models — Converting, extending and reducing adaptive items* [Technical Specification]
- *Part 405: Creation and exchange of 3D models — Collets* [Technical Specification]

The following parts are under preparation:

- *Part 70: Graphical data layout — Layer settings for tool designs* [Technical Specification]
- *Part 71: Graphical data layout — Creation of documents for the standardized data exchange — Graphical product information* [Technical Specification]
- *Part 72: Creation of documents for the standardized data exchange — Definition of properties for drawing header and their XML-data exchange* [Technical Specification]
- *Part 305: Creation and exchange of 3D models — Modular tooling systems with adjustable cartridges for boring* [Technical Specification]
- *Part 310: Creation and exchange of 3D models — Turning tools with carbide tips* [Technical Specification]

Introduction

This part of ISO/TS 13399 defines the concept, the terms and the definitions on how to design simplified 3D models of end mills for indexable inserts that can be used for NC-programming, simulation of the manufacturing processes and the determination of collision within machining processes. It is not intended to standardize the design of the cutting tool itself.

A cutting tool is used in a machine to remove material from a workpiece by a shearing action at the cutting edges of the tool. Cutting tool data that can be described by ISO/TS 13399 (all parts) include, but are not limited to, everything between the workpiece and the machine tool. Information about inserts, solid tools, assembled tools, adaptors, components and their relationships can be represented by ISO/TS 13399 (all parts). The increasing demand providing the end-user with 3D models for the purposes defined above is the basis for the development of this series of International Standards.

The objective of ISO/TS 13399 (all parts) is to provide the means to represent the information that describes cutting tools in a computer sensible form that is independent from any particular computer system. The representation will facilitate the processing and exchange of cutting tool data within and between different software systems and computer platforms and support the application of this data in manufacturing planning, cutting operations and the supply of tools. The nature of this description makes it suitable not only for neutral file exchange, but also as a basis for implementing and sharing product databases and for archiving. The methods that are used for these representations are those developed by ISO/TC 184/SC 4 for the representation of product data by using standardized information models and reference dictionaries.

Definitions and identifications of dictionary entries are defined by means of standard data that consist of instances of the EXPRESS entity data types defined in the common dictionary schema, resulting from a joint effort between ISO/TC 184/SC 4 and IEC/TC 3/SC 3D, and in its extensions defined in ISO 13584-24 and ISO 13584-25.

Cutting tool data representation and exchange —

Part 307:

Creation and exchange of 3D models — End mills for indexable inserts

1 Scope

This part of ISO/TS 13399 specifies a concept for the design of tool items, limited to any kind end mills for indexable inserts, together with the usage of the related properties and domains of values.

This part of ISO/TS 13399 specifies a common way of design simplified models that contain the following:

- definitions and identifications of the design features of end mills for indexable inserts, with an association to the used properties;
- definitions and identifications of the internal structure of the 3D model that represents the features and the properties of end mills for indexable inserts.

The following are outside the scope of this part of ISO/TS 13399:

- applications where these standard data may be stored or referenced;
- concept of 3D models for cutting tools;
- concept of 3D models for cutting items;
- concept of 3D models for other tool items not being described in the scope of this International Standard;
- concept of 3D models for adaptive items;
- concept of 3D models for assembly items and auxiliary items.

2 Normative references

The following referenced documents, in whole or in part, are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5610 (all parts), *Tool holders with rectangular shank for indexable inserts*

ISO/TS 13399-3, *Cutting tool data representation and exchange — Part 3: Reference dictionary for tool items*

ISO/TS 13399-4, *Cutting tool data representation and exchange — Part 4: Reference dictionary for adaptive items*

ISO/TS 13399-50, *Cutting tool data representation and exchange — Part 50: Reference dictionary for reference systems and common concepts*

ISO/TS 13399-60, *Cutting tool data representation and exchange — Part 60: Reference dictionary for connection systems*

ISO/TS 13399-80, *Cutting tool data representation and exchange — Part 80: Creation and exchange of 3D models — Overview and principles*