



BSI Standards Publication

**Connectors for fluid power and general use  
- Assembly instructions for connectors with  
adjustable stud ends and O-ring sealing**

---

## National foreword

This Published Document is the UK implementation of ISO/TS 11686:2017.

The UK participation in its preparation was entrusted to Technical Committee MCE/18/-/4, Connectors and associated components.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2017  
Published by BSI Standards Limited 2017

ISBN 978 0 580 88094 0

ICS 23.100.40

**Compliance with a British Standard cannot confer immunity from legal obligations.**

This Published Document was published under the authority of the Standards Policy and Strategy Committee on 30 November 2017.

### Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

---

# TECHNICAL SPECIFICATION

**ISO/TS  
11686**

First edition  
2017-10

---

---

## **Connectors for fluid power and general use — Assembly instructions for connectors with adjustable stud ends and O-ring sealing**

*Raccordements pour applications générales et transmissions  
hydrauliques — Instructions d'assemblage pour des connecteurs avec  
des éléments mâles ajustables et joint torique*



Reference number  
ISO/TS 11686:2017(E)

© ISO 2017



## **COPYRIGHT PROTECTED DOCUMENT**

© ISO 2017, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Ch. de Blandonnet 8 • CP 401  
CH-1214 Vernier, Geneva, Switzerland  
Tel. +41 22 749 01 11  
Fax +41 22 749 09 47  
copyright@iso.org  
www.iso.org

# Contents

Page

<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>2</b>
<b>4 Instructions for the assembly of connectors with adjustable stud ends and O-ring sealing</b> <b>2</b>	<b>2</b>
4.1 Preparation prior to assembly.....	2
4.2 Assembly.....	3
4.2.1 Illustration.....	3
4.2.2 Location of O-ring (position 1 in <a href="#">Figure 1</a> ).....	3
4.2.3 Positioning of locknut (position 2 in <a href="#">Figure 1</a> ).....	3
4.2.4 Installation of connector into the port (position 3 in <a href="#">Figure 1</a> ).....	3
4.2.5 Connector adjustment (position 4 in <a href="#">Figure 1</a> ).....	3
4.2.6 Final tightening (position 5 in <a href="#">Figure 1</a> ).....	4
4.2.7 Final inspection.....	4
<b>Annex A (informative) Identification of ports, stud ends and plugs and potential for incompatible intermixing</b> .....	<b>5</b>
<b>Bibliography</b> .....	<b>11</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 131, *Fluid power systems*, Subcommittee SC 4, *Connectors and similar products and components*.

## **Introduction**

In fluid power systems, power is transmitted and controlled through a fluid (liquid or gas) under pressure within an enclosed circuit. In general applications, a fluid may be conveyed under pressure.

Components may be connected through their ports by connections (connectors) and conductors (tubes and hoses). Tubes are rigid conductors while hoses are flexible conductors.

# Connectors for fluid power and general use — Assembly instructions for connectors with adjustable stud ends and O-ring sealing

## 1 Scope

This document provides common installation instructions for all connectors that have adjustable stud ends and O-ring sealing. Conformance with the requirements of this document will result in a considerable reduction of leaks in hydraulic systems.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1179-1, *Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing — Part 1: Threaded ports*

ISO 1179-2, *Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing — Part 2: Heavy-duty (S series) and light-duty (L series) stud ends with elastomeric sealing (type E)*

ISO 1179-3, *Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing — Part 3: Light-duty (L series) stud ends with sealing by O-ring with retaining ring (types G and H)*

ISO 1179-4, *Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing — Part 4: Stud ends for general use only with metal-to-metal sealing (type B)*

ISO 5598, *Fluid power systems and components — Vocabulary*

ISO 6149-1, *Connections for hydraulic fluid power and general use — Ports and stud ends with ISO 261 metric threads and O-ring sealing — Part 1: Ports with truncated housing for O-ring seal*

ISO 6149-2, *Connections for hydraulic fluid power and general use — Ports and stud ends with ISO 261 metric threads and O-ring sealing — Part 2: Dimensions, design, test methods and requirements for heavy-duty (S series) stud ends*

ISO 6149-3, *Connections for hydraulic fluid power and general use — Ports and stud ends with ISO 261 metric threads and O-ring sealing — Part 3: Dimensions, design, test methods and requirements for light-duty (L series) stud ends*

ISO 6149-4, *Connections for hydraulic fluid power and general use — Ports and stud ends with ISO 261 metric threads and O-ring sealing — Part 4: Dimensions, design, test methods and requirements for external hex and internal hex port plugs*

ISO 9974-1, *Connections for general use and fluid power — Ports and stud ends with ISO 261 threads with elastomeric or metal-to-metal sealing — Part 1: Threaded ports*

ISO 9974-2, *Connections for general use and fluid power — Ports and stud ends with ISO 261 threads with elastomeric or metal-to-metal sealing — Part 2: Stud ends with elastomeric sealing (type E)*