



BSI Standards Publication

# **Corrosion of metals and alloys — Guidelines for the selection of methods for particle-free erosion corrosion testing in flowing liquids**

**National foreword**

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## **Corrosion of metals and alloys — Guidelines for the selection of methods for particle-free erosion corrosion testing in flowing liquids**

*Corrosion des métaux et alliages — Lignes directrices pour la  
sélection des méthodes d'essai d'érosion-corrosion exempte de  
particule dans des liquides en mouvement*





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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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The committee responsible for this document is ISO/TC 156, *Corrosion of metals and alloys*.

## Introduction

Particle-free erosion corrosion is a major problem in industries handling liquids flowing rapidly that are corrosive especially at high temperatures and high pressures. This mode of corrosion usually leads to rapid metal loss with possibly catastrophic consequences. In order to prevent, mitigate and control the problems, it is important to determine the resistance to corrosion of materials accurately. This may be achieved by the use of test methods reproducing a specific mode of erosion corrosion.





# Corrosion of metals and alloys — Guidelines for the selection of methods for particle-free erosion corrosion testing in flowing liquids

## 1 Scope

This Technical Report provides information on the erosion corrosion test of materials in single-phase flowing liquids and guidance for selection of test methods.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 8044, *Corrosion of metals and alloys — Basic terms and definitions*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 8044 and the following apply.

### 3.1

#### **erosion**

progressive loss of original material from a solid surface due to mechanical interaction between the surface and a fluid, a multicomponent fluid, or impinging liquid or solid particles

### 3.2

#### **erosion corrosion**

process involving conjoint corrosion and erosion

### 3.3

#### **particle free erosion corrosion**

corrosion of metallic materials in single phase flowing liquids

## 4 Principles

**4.1** Erosion corrosion describes the mechanical removal of metals leading to enhanced corrosion. The process is synergistic in the sense that the localized loss of material can create additional turbulent flow that encourages further film removal or even prevents its formation. The conditions in which erosion corrosion occurs will be a sensitive function of the application but there are a range of laboratory test methods that have been developed to simulate typical service applications and can provide a basis for assessing the relative susceptibility of materials to damage development.

**4.2** Erosion corrosion test is conducted either by setting up a uniform flow velocity distribution or by inducing different flow velocities or different rates of corrosion over the surface of test specimen. In the former, corrosion damage increases as the flow velocity of liquid increases, while in the latter, the damage increases as the difference in the corrosion rates becomes larger.