PD IEC/TS 62282-7-1:2017



BSI Standards Publication

Fuel cell technologies

Part 7-1: Test methods — Single cell performance tests for polymer electrolyte fuel cells (PEFC)



National foreword

This Published Document is the UK implementation of IEC/TS 62282-7-1:2017.

The UK participation in its preparation was entrusted to Technical Committee GEL/105, Fuel cell technologies.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2017. Published by BSI Standards Limited 2017

ISBN 978 0 580 91695 3 ICS 27.070

Compliance with a British Standard cannot confer immunity from legal obligations.

This Published Document was published under the authority of the Standards Policy and Strategy Committee on 28 February 2017.

Amendments/corrigenda issued since publication

Date Text affected



IEC TS 62282-7-1

Edition 2.0 2017-01

TECHNICAL SPECIFICATION



Fuel cell technologies -

Part 7-1: Test methods – Single cell performance tests for polymer electrolyte fuel cells (PEFC)

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 27.070 ISBN 978-2-8322-3768-7

Warning! Make sure that you obtained this publication from an authorized distributor.

- 2 - IEC TS 62282-7-1:2017 © IEC 2017

CONTENTS

Г	JREWC	עאכי	/
IN	ITRODU	JCTION	9
1	Scop	e	10
2	Norm	native references	10
3	Term	is and definitions	10
4	Gene	eral safety considerations	14
5		components	
	5.1	General	
	5.2	Membrane electrode assembly (MEA)	
	5.3	Gasket	
	5.4	Flow plate	14
	5.5	Current collector	15
	5.6	Clamping plate (or pressure plate)	
	5.7	Clamping hardware	
	5.8	Temperature-control device	
6	Cell	assembly	
	6.1	Assembly procedure	
	6.2	Cell orientation and gas connections	
_	6.3	Leak check	
7		station setup	
	7.1	Minimum equipment requirement	
	7.2	Schematic diagram	
0	7.3	Maximum variation in test station controls (inputs to test)suring instruments	
8		-	
	8.1 8.2	Instrument uncertainty Measuring instruments and measuring methods	
	o.∠ 8.2.1		
	8.2.2		
	8.2.3	· · · · · · · · · · · · · · · · · · ·	
	8.2.4		
	8.2.5		
	8.2.6	Fuel and oxidant temperature	19
	8.2.7	Cell temperature	19
	8.2.8	Fuel and oxidant pressures	19
	8.2.9	Fuel and oxidant humidity	20
	8.2.1	0 Ambient conditions	20
	8.3	Measurement units	
9	Gas	composition	
	9.1	Fuel composition	
	9.1.1	, ,	
	9.1.2	9	
4.0	9.2	Oxidant composition	
10		preparation	
	10.1	Standard test conditions	
	10.2	Ambient conditions	
	10.3	Data sampling rate	22

1		Repeatability and reproducibility	
	0.5	Number of test samples	22
1	0.6	Leak check of gas circuit with inert or test gas	23
1	0.7	Initial conditioning and stable state check	23
1	8.0	Shutdown	23
	0.9	Reconditioning	
11	Basic	performance test methods	23
1	1.1	General	23
1	1.2	Polarization curve tests	24
	11.2.	1 General	24
	11.2.	5	
	11.2.		
1		Steady-state test	
	11.3.		
	11.3.		
1		Long-term operation test	
	11.4.		
	11.4.		
1		Voltammetry	
	11.5.		
	11.5.	, 3	
	11.5.	,	
1		Internal resistance (IR) measurement	
	11.6.		
1	11.6.		
ı	1.7	Electrochemical impedance spectroscopy (EIS)	
	11.7.		
	11.7.	z rest conditions	
	11 7	3 Test method	
	11.7. 11.7		32
	11.7.	4 Analysis of EIS data	32 33
12	11.7. 11.7.	4 Analysis of EIS data	32 33
	11.7. 11.7. Appli	4 Analysis of EIS data	32 33 33
13	11.7. 11.7. Appli Test	4 Analysis of EIS data	32 33 33 35
13 1	11.7. 11.7. Appli Test 3.1	4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report. General	32 33 33 34 34
13 1 1	11.7. 11.7. Appli Test 3.1 3.2	4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report General Report items	32 33 33 35 35 35
13 1 1 1	11.7. 11.7. Appli Test 3.1 3.2 3.3	4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report. General Report items Test data description	32 33 33 35 35 35 35
13 1 1 1	11.7. 11.7. Appli Test 3.1 3.2 3.3	4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report. General Report items Test data description Description of measurement conditions	32 33 33 35 35 35 35 36
13 1 1 1 1	11.7. 11.7. Appli Test 3.1 3.2 3.3 3.4 3.5	4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report. General. Report items Test data description Description of measurement conditions Test cell parameter description	32 33 33 35 35 35 36 36
13 1 1 1 1 Ann	11.7. 11.7. Appli Test 3.1 3.2 3.3 3.4 3.5 ex A (4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report. General. Report items. Test data description Description of measurement conditions Test cell parameter description informative) Flow plate	32 33 33 35 35 35 36 36 37
13 1 1 1 1 Ann	11.7. 11.7. Appli Test 3.1 3.2 3.3 3.4 3.5 ex A (ex B (4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report General Report items Test data description Description of measurement conditions Test cell parameter description informative) Flow plate informative) Cell component alignment	32 33 33 35 35 36 36 37 37
13 1 1 1 1 Ann Ann	11.7. Appli Test 3.1 3.2 3.3 3.4 3.5 ex A (ex B (4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report. General. Report items. Test data description Description of measurement conditions Test cell parameter description informative) Flow plate informative) Cell component alignment informative) Leak test	32 33 33 35 35 36 36 37 39 40
13 1 1 1 1 Ann Ann Ann	11.7. 11.7. Appli Test 3.1 3.2 3.3 3.4 3.5 ex A (ex B (ex C (C.1)	4 Analysis of EIS data	32 33 33 35 35 36 37 37 40 40
13 1 1 1 1 1 4 4 4 0 0	11.7. Appli Test 3.1 3.2 3.3 3.4 3.5 ex A (ex B (ex C (C.1	4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report. General. Report items. Test data description Description of measurement conditions Test cell parameter description informative) Flow plate informative) Cell component alignment informative) Leak test Purpose Test procedures.	32 33 33 35 35 36 36 37 36 40 40 40
13 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	11.7. Appli Test 3.1 3.2 3.3 3.4 3.5 ex A (ex B (ex C (C.1 C.2 ex D (4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report. General. Report items Test data description Description of measurement conditions Test cell parameter description informative) Flow plate informative) Cell component alignment informative) Leak test Purpose Test procedures informative) Initial conditioning	32 33 33 33 33 33 33 33 34 40 40 40 40 42
13 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	11.7. Appli Test 3.1 3.2 3.3 3.4 3.5 ex A (ex B (ex C (C.1 C.2 ex D (4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report. General. Report items. Test data description Description of measurement conditions Test cell parameter description informative) Flow plate informative) Cell component alignment informative) Leak test Purpose Test procedures.	32 33 33 33 33 33 33 33 34 40 40 40 40 42
13 1 1 1 1 1 1 4 4 nn C C	11.7. Appli Test 3.1 3.2 3.3 3.4 3.5 ex A (ex B (ex C (C.1 C.2 ex D (ex E (4 Analysis of EIS data 5 IR measurement by EIS ed performance test methods report. General. Report items Test data description Description of measurement conditions Test cell parameter description informative) Flow plate informative) Cell component alignment informative) Leak test Purpose Test procedures informative) Initial conditioning	32 33 33 35 35 36 37 39 40 40 40 42 43
13 1 1 1 1 1 Ann C C Ann Ann Ann Ann	11.7. Appli Test 3.1 3.2 3.3 3.4 3.5 ex A (ex B (ex C (c.1 c.2 ex D (ex F (4 Analysis of EIS data 5 IR measurement by EIS	32 33 33 35 35 36 37 37 40 40 40 42 42 42

H.1 Gai	n tests	47
H.1.1	Hydrogen gain test	47
H.1.2	Oxygen gain test	47
H.2 Gas	s stoichiometry tests	48
H.2.1	Fuel stoichiometry test	48
H.2.2	Oxidant stoichiometry test	48
H.3 Ter	nperature effect test	49
H.3.1	General	49
H.3.2	Test method	49
H.4 Pre	ssure effect test	49
H.4.1	General	49
H.4.2	Test method	49
H.5 Hur	midity effect tests	49
H.5.1	Fuel humidity effect test	49
H.5.2	Oxidant humidity effect test	50
H.6 Lim	iting current test	50
H.6.1	General	50
H.6.2	Test method	50
H.7 Ove	erload test	51
H.7.1	General	51
H.7.2	Test method	51
H.8 Sub	ozero storage test	51
H.8.1	General	51
H.8.2	Test method	51
H.9 Sub	ozero start test	52
H.9.1	General	52
H.9.2	Test method	52
H.10 Mei	mbrane swelling test (humidity cycle test)	52
H.10.1	General	52
H.10.2	Test conditions	53
H.10.3	Test method	53
H.11 Ope	en circuit voltage (OCV) test	53
H.11.1	General	53
H.11.2	Test conditions	53
H.11.3	Test method	54
H.12 Oxy	gen reduction reaction (ORR) activity test	
H.12.1	General	54
H.12.2	Test conditions	54
H.12.3	Test method	54
H.13 Fue	el composition test	56
H.13.1	General	56
H.13.2	Test method	56
H.14 Cyc	cling tests	56
H.14.1	Start/stop cycling test	56
H.14.2	Load cycling test	57
H.14.3	Potential cycle test (start/stop durability)	
H.14.4	Potential cycle test (load cycle durability)	58
•	purity influence tests	
H.15.1	Influence at rated current density	59

H.15.2	Influence on polarization curves	60
H.15.3	Long-term impurity influence test	61
Annex I (inforn	native) Test report for polarization curve tests	62
I.1 Gen	eral	62
I.2 Gen	eral information	62
1.2.1	General information on the test report	62
1.2.2	General information concerning the test	62
I.3 Intro	ductory remarks	62
I.4 Obje	ective and scope of the test	62
	cription of cell components	
	kground	
	cription of the test setup	
	cription of operating conditions, inputs and outputs	
	procedure and results	
1.9.1	Description of startup and conditioning	
1.9.2	Description of shutdown (when relevant)	
1.9.3	Description of measurement and results	
1.9.4	Deviation from test procedures	
	a post-processing	
	clusion and acceptance criteria	
•	native) Polarization curves in helox	
•	mative) Test report for subzero start test	
•	mative) Start/stop cycling test supplement	
•	mative) Load cycling test supplement	
Bibliography		73
Figure 1 – Tes	t station schematic diagram for single cell testing	17
Figure 2 – Typ	ical testing flowchart	22
Figure 3 – Hyd	rogen crossover test	28
=	ermination of adsorption/desorption charge (q_{h})	
•	ermination of CO desorption charge (q_{CO})	
	asurement of $\Delta V_{ extsf{CI}}$	
•	ical diagram of a complex impedance plot	
	esign for flow plate (single-serpentine flow channel)	
	esign for flow plate (triple-serpentine flow channel)	
Figure B.1 – S	ingle cell assembly using typical components	39
Figure H.1 – O	RR activity test procedure	55
Figure H.2 – E	xample of Tafel plot	56
Figure H.3 – P	otential cycle test (start/stop durability) procedure	58
Figure H.4 – P	otential cycle test (load cycle durability) procedure	59
•	ustration of losses identified by comparison of polarization curves in	
	and air	68
Figure M.1 – D	ynamic load cycling profile	71
•	econd dynamic load cycling profile	
•	lynamic load cycling based on road vehicle driving	

Table 1 – Parameters and units	21
Table 2 – Applied performance tests	34
Table G.1 – Current density increments if maximum current density is known	45
Table G.2 – Current density increments if maximum current density is unknown	46
Table I.1 – Test input parameters	65
Table I.2 – Test output parameters	66
Table I.3 – Cell performance during startup and conditioning	66
Table I.4 – Cell performance during test	67
Table K.1 – Energy consumption, gas consumption and heat balance data during subzero startup	69
Table K 2 – Cell characteristics comparison before and after subzero testing	60

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FUEL CELL TECHNOLOGIES -

Part 7-1: Test methods – Single cell performance tests for polymer electrolyte fuel cells (PEFC)

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicy Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

The main task of IEC technical committees is to prepare International Standards. In exceptional circumstances, a technical committee may propose the publication of a Technical Specification when

- the required support cannot be obtained for the publication of an International Standard, despite repeated efforts, or
- the subject is still under technical development or where, for any other reason, there is the future but no immediate possibility of an agreement on an International Standard.

Technical Specifications are subject to review within three years of publication to decide whether they can be transformed into International Standards.

IEC TS 62282-7-1, which is a Technical Specification, has been prepared by IEC technical committee 105: Fuel cell technologies.

This second edition cancels and replaces the first edition published in 2010. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) addition of new tests, mainly regarding transportation applications; and,
- b) restructuring of the format: basic and applied performance test methods.

The text of this Technical Specification is based on the following documents:

Enquiry draft	Report on voting
105/568/DTS	105/621/RVC

Full information on the voting for the approval of this technical specification can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 62282 series, published under the general title: *Fuel cell technologies*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- transformed into an International standard,
- reconfirmed,
- withdrawn,
- · replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

This part of IEC 62282 describes standard single-cell test methods for polymer electrolyte fuel cells (PEFCs). This document provides consistent and repeatable methods to test the performance of single cells. This document should be used by component manufacturers or stack manufacturers who assemble components in order to evaluate the performance of cell components, including membrane-electrode assemblies (MEAs) and flow plates. This document is also available for fuel suppliers to determine the maximum allowable impurities in fuels.

Users of this document can selectively execute test items suitable for their purposes from those described in this document. This document is not intended to exclude any other methods.

FUEL CELL TECHNOLOGIES -

Part 7-1: Test methods – Single cell performance tests for polymer electrolyte fuel cells (PEFC)

1 Scope

This document covers cell assemblies, test station setup, measuring instruments and measuring methods, performance test methods, and test reports for PEFC single cells.

This document is used for evaluating:

- a) the performance of membrane electrode assemblies (MEAs) for PEFCs in a single cell configuration;
- b) materials or structures of PEFCs in a single cell configuration; or,
- c) the influence of impurities in fuel and/or in air on the fuel cell performance.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14687-2, Hydrogen fuel – Product specification – Part 2: Proton exchange membrane (PEM) fuel cell applications for road vehicles

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

3.1

anoda

electrode (3.8) at which the oxidation of fuel (3.11) takes place

3.2

catalyst

substance that accelerates (increases the rate of) a reaction without being consumed itself

Note 1 to entry: The catalyst lowers the activation energy of the reaction, allowing for an increase in the reaction rate.

3.3

catalyst-coated membrane CCM

<in a PEFC (3.24)> membrane whose surfaces are coated with a catalyst layer (3.4) to form the reaction zone of the electrode (3.8)