



BSI Standards Publication

Rotating electrical machinery — Natural graphite brush for slip-ring in wound rotor-type induction motor — Application information

National foreword

This Published Document is the UK implementation of IEC/TR 63021:2016.

The UK participation in its preparation was entrusted to Technical Committee PEL/2, Rotating electrical machinery.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2016.

Published by BSI Standards Limited 2016

ISBN 978 0 580 91409 6

ICS 29.160.01

Compliance with a British Standard cannot confer immunity from legal obligations.

This Published Document was published under the authority of the Standards Policy and Strategy Committee on 30 September 2016.

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------



TECHNICAL REPORT

Rotating electrical machinery – Natural graphite brush for slip-ring in wound rotor-type induction motor – Application information

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 29.160.01

ISBN 978-2-8322-3602-4

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
1 Scope.....	6
2 Normative references.....	6
3 Terms and definitions	6
4 General remarks.....	7
5 General conditions of brush and slip-ring for stability in the operation of a wound rotor-type induction motor	7
5.1 Fire-spark	7
5.2 Life	7
5.3 Temperature	8
5.4 Dust diffusion	8
5.5 Noise	8
6 Operating characteristics of natural graphite brush for slip-ring in a wound rotor-type induction motor	8
6.1 Current density	8
6.2 Vibration absorbing ability	8
6.3 Temperature	8
6.4 Brush's pressure	9
7 Testing method.....	9
8 Application result	9
8.1 Fire-spark	9
8.2 Wear and life of brush	9
8.3 Life of slip-ring	9
8.4 Environmental pollution	9
8.4.1 Dust diffusion by wear of brush	9
8.4.2 Pollution by noise.....	10
8.5 Economic profit	10
8.5.1 Brush price	10
8.5.2 Brush life	10
8.5.3 No accident due to dust diffusion and slip-ring's life	10
Annex A (informative) Data from practical application.	11
Bibliography	12
Table 1 – Typical kinds of brushes	7
Table 2 – NG-brush's bulk density, electric resistivity and current density compared with the copper brush.....	8
Table 3 – Comparison of properties for the assessment of vibration absorbing ability	8
Table 4 – Wear and life of brush	9
Table 5 – Comparison of wear of NG-brush and copper brush.....	9
Table A.1 – Data from practical application.....	11

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ROTATING ELECTRICAL MACHINERY –

**Natural graphite brush for slip-ring in wound
rotor-type induction motor – Application information**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

The main task of IEC technical committees is to prepare International Standards. However, a technical committee may propose the publication of a Technical Report when it has collected data of a different kind from that which is normally published as an International Standard, for example "state of the art".

IEC TR 63021, which is a Technical Report, has been prepared by IEC technical committee 2: Rotating machinery.

The text of this Technical Report is based on the following documents:

Enquiry draft	Report on voting
2/1794/DTR	2/1823A/RVC

Full information on the voting for the approval of this Technical Report can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

This Technical Report has been prepared after considering implications of the withdrawal of IEC PAS 62072:2005 and its potential conversion into an International Standard, and after analysing practical information obtained through the application of natural graphite (NG) brush for slip-ring in wound-rotor type induction motor, compared with copper brush.

Practical values obtained through the application of NG-brushes into slip-rings in various kinds of wound rotor-type induction motor are given in Annex A.

ROTATING ELECTRICAL MACHINERY –

Natural graphite brush for slip-ring in wound rotor-type induction motor – Application information

1 Scope

This document presents technical characteristics, application results and practical information on NG-brush for slip-ring obtained through the application of NG-brush in various kinds of wound rotor-type induction motor (large-size water pump, belt conveyer, lift, winder motor, grinding mill and crusher in coal or ore mine; crane, rolling mill, compressor and winder motor for boring in oil or gas facility).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60413, *Test procedures for determining physical properties of brush materials for electrical machines*

IEC 60773, *Test methods and apparatus for measurement of the operational characteristics of brushes*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

fire-spark

glittering phenomenon observed macroscopically between the brush and slip-ring during the operation of a wound rotor-type induction motor

3.2

life

critical time since the brushes have been installed into the wound rotor-type induction motor and started to operate until the brush and the slip-ring can no longer contribute to the motor's operation

3.3

dust diffusion

phenomenon whereby fine powders, caused by wear of the brush, diffuse in air during the operation of a wound rotor-type induction motor