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BSI Standards Publication

Durability test methods for electronic displays

Part 2-12: Environmental tests — Environmental conditions of use, storage and transportation of electronic displays



National foreword

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The UK participation in its preparation was entrusted to Technical Committee EPL/47, Semiconductors.

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

DURABILITY TEST METHODS FOR ELECTRONIC DISPLAYS –

Part 2-12: Environmental tests – Environmental conditions of use, storage and transportation of electronic displays

FOREWORD

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The main task of IEC technical committees is to prepare International Standards. However, a technical committee may propose the publication of a technical report when it has collected data of a different kind from that which is normally published as an International Standard, for example "state of the art".

IEC TR 63211-2-12, which is a technical report, has been prepared by IEC technical committee 110: Electronic displays.

The text of this technical report is based on the following documents:

Enquiry draft	Report on voting
110/1102/DTR	110/1122A/RVDTR

Full information on the voting for the approval of this technical report can be found in the report on voting indicated in the above table.

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This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 63211 series, published under the general title *Durability test methods for electronic displays*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

The IEC 63211 series covers the durability test methods of electronic displays and related components. This series describes the evaluation of resistance of two or more electronic displays and their related components to environmental stress, mechanical stress, a combination of environmental and mechanical stress, contact with chemicals, and other stresses.

This part of IEC 63211 focuses on environmental aspects and describes the environmental conditions of displays, when in use, stored or transported.

The main environmental factors that influence the durability of electronic displays are the temperature and relative humidity of the air and the level of light exposure. These factors have been described in the IEC 60068 series as the general conditions of environmental testing for electrotechnical products. However, in the IEC 60068 series, the conditions are merely listed and cover an extremely wide range of diverse values. For example, the conditions of dry heat temperature are stipulated in IEC 60068-2-2 [1]¹ as the range from 30 °C to 1 000 °C. They are merely listed as a series of temperature values such as, (30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 100, 125, 155, 175, 200, 250, 315, 400, 500, 630, 800 and 1 000) °C. Temperatures of several hundreds of degrees are too severe to maintain the original functions of most electronic displays, and so these elevated temperatures have no valuable meaning as a test condition.

Therefore, environmental tests for electronic displays have been documented for each type of technology, such as LCD, PDP and OLED, as shown in Table 1. They were originally created using the IEC 60068 series documents as a reference, and some modifications were introduced to be suitable for electronic displays. For example, the conditions of the dry heat temperature test are limited in IEC 61747-10-2 [2] to the range from 30 °C to 100 °C.

The environmental test documents for electronic displays summarised in Table 1 have two problems. The first is that each document focuses on a specific display technology. The second is that the conditions are merely listed so users are required to choose several conditions that are fit for their intended purpose.

Most environmental stresses are not very different, even if the technologies under test are different. The test methods and test conditions should be discussed, and the most appropriate test should be chosen based on the application and the intended usage, rather than the technology used in the displays.

This document describes the data and information on the environmental conditions relevant to how electronic displays are actually used, stored or transported in various use profiles. They are intended to be used as a reference when the test conditions are determined. Even though the test conditions should be harsher than the actual conditions, in order to accelerate the tests, it is important to consider the actual conditions when the accelerated test conditions are discussed.

¹ Numbers in square brackets refer to the Bibliography.

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IEC document (scope)	Title	Status and date of publication
IEC 61747-10-2 [2]	Liquid crystal display devices – Part 10-2: Environmental,	Edition 1.0
(LCD)	endurance and mechanical test methods – Environmental and endurance	2014-09-03
IEC 61988-4-1 [3]	Plasma display panels – Part 4-1: Environmental testing methods – Climatic and mechanical	Edition 1.0
(PDP)		2015-03-25
IEC 62341-5 [4]	Organic light emitting diode (OLED) displays – Part 5: Environmental testing methods	Edition 1.0
(OLED)		2009-11-20
IEC 62679-4-2 [5]	Electronic paper displays – Part 4-2: Environmental test methods	Edition 1.0
(EPD)		2016-08-29
IEC 62715-6-2 [6]	Flexible display devices – Part 6-2: Environmental testing methods	Edition 1.0
(FDD)		2017-05-24
IEC 62908-13-10 [7]	IEC 62908-13-10 [7] (TID)Touch and interactive displays – Part 13-10: Reliability test methods of touch displays – Environmental durability test methods	Edition 1.0
(TID)		2016-11-25

Table 1 – Documents related to environmental tests for electronic displays

DURABILITY TEST METHODS FOR ELECTRONIC DISPLAYS -

Part 2-12: Environmental tests – Environmental conditions of use, storage and transportation of electronic displays

1 Scope

This part of IEC 63211 provides data and information on the environmental conditions when electronic displays are used, stored and transported.

This document covers the temperature, relative humidity and light of the environment of electronic displays.

The information provided by this document is related to the following electronic displays:

- a) indoor displays for consumer homes and offices, such as TVs or PC monitors,
- b) indoor displays for commercial applications, such as signage and show cases,
- c) mobile displays, such as smartphones, tablets, e-books and mobile PCs,
- d) wearable displays, such as eyewear displays and smart watches,
- e) in-vehicle displays, and
- f) outdoor displays, such as signage for public information and advertising.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

4 Overview

4.1 Use cases and stress factors

Stress factors on electronic displays vary according to the type of use. An overview of the stress factors in each use case is shown in Table 2. The number of "+" symbols indicates how serious the stress factor is in each case; "+++++" means seriously affected, "+" means slightly affected and "-" means not affected. "Duration" indicates the typical length of time of exposition to the stress factor, "long" means several years to twenty years, "middle" means several months to a few years and "short" means several days to a few months.