

# **BSI Standards Publication**

# **Fences**

Part 1: Specification for chain link fences



BS 1722-1:2019 BRITISH STANDARD

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Contents		Page
	Foreword	iii
	Introduction	1
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
	Figure 1 — General characteristics of a chain link fence	3
4	Dimensions and general characteristics	5
	Table 1 — General characteristics of chain link fences with zinc (Z) or zinc alloy (ZA) coated mesh	5
	Table 2 — General characteristics of chain link fences with plastic coated mesh	6
5	Additional security	7
6	Gates	7
7	Materials and construction	7
7.1	Welding	7
7.2	Wire	7
7.3	Posts, gate posts and struts	8
	Table 3 — Typical dimensions for steel posts and struts	9
	Table 4 — Typical steel post sizes (SHS) for individual gate leaf widths (pairs or singles)	10
7.4	Construction of gates	11
	Table 5 — Typical frame sizes for individual gate leaf widths (pairs or singles) A)	11
	Figure 2 — Example of a hinge design	12
	Table 6 — Typical minimum fittings for gates	13
	Table 7 — Typical minimum dimensions for gate fittings	13
	Figure 3 — Example of a hinge eyebolt	14
	Figure 4 — Example of a hinge pin	14
	Figure 5 — Example of a drop bolt arrangement	15
	Figure 6 — Example of a locking bar arrangement	15
7.5	Fittings, fixings and straining devices	16
8	Design	17
9	Installation	17
9.1	Line and level	17
9.2	Posts and struts	18
9.3	Line wires	19
9.4	Chain link mesh	19
9.5	Toppings	20
10	Renovation of damage to hot dip galvanized coating	20
11	Statement of conformity	20
11.1	Fence manufacturer/supplier	20
11.2	Fence installer	20
11.3	Certificate	20
11.4	Statement	20
Annex A	(normative) Steel components and protective treatments	21
	Table A.1 — Recommended steel grades	21
Annex B	(normative) Chain link solidity calculation and wind load calculation	22
	Figure B.1 — Example for 5.00 mm OD chain link 50 mm mesh	23
	Table B.1 — Drag coefficients ( $C_d$ ) of fence panels	24
	Table B.2 — Calculations for each component	25
Annex C	(informative) Specifying a chain link fence	26

BS 1722-1:2019 BRITISH STANDARD

Bibliography 28

# **Summary of pages**

This document comprises a front cover, and inside front cover, pages i to iv, pages 1 to 28, an inside back cover and a back cover.

**BRITISH STANDARD** BS 1722-1:2019

# Foreword

## **Publishing information**

This part of BS 1722 is published by BSI Standards Limited, under licence from The British Standards Institution, and came into effect on 30 April 2019. It was prepared by Technical Committee B/201, Fences and gates. A list of organizations represented on this committee can be obtained on request to its secretary.

# Supersession

This part of BS 1722 supersedes BS 1722-1:2006, which is withdrawn.

# Relationship with other publications

BS 1722 is published in parts as follows:

- Part 1: Specification for chain link fences;
- Part 2: Specification for strained wire and wire mesh netting fences;
- Part 4: Specification for cleft chestnut pale fences;
- Part 5: Specification for close-boarded fences and wooden palisade fences;
- Part 7: Specification for wooden post and rail fences;
- Part 8: Specification for mild steel (low carbon steel) continuous bar fences and hurdles;
- Part 9: Specification for mild steel (low carbon steel) fences with round or square verticals and flat horizontals:
- Part 10: Specification for anti-intruder fences in chain link and welded mesh;
- Part 11: Specification for prefabricated wood panel fences;
- Part 12: Specification for steel palisade fences;
- Part 14: Specification for open mesh steel panel fences;
- Part 16: Specification for powder coatings used as a plastics finish to components and mesh;
- Part 17: Specification for electric security fences Design, installation and maintenance;
- Part 18: Specification for free-standing temporary steel mesh perimeter fencing panels.

#### Information about this document

This is a full revision of this part of BS 1722, and introduces the following principal changes:

- Performance-based requirements have been specified rather than descriptive where possible
- Heights up to 3.60 m are now covered.

No attempt has been made to standardize fences or gates of a purely decorative nature, or those suited to special requirements; nor to specify requirements for "patent" proprietary fencing systems. However, the structure of such fences or gates can still be designed in accordance with the applicable clauses of this part of BS 1722.

#### Use of this document

It has been assumed in the drafting of this part of BS 1722 that the execution of its provision is entrusted to appropriately qualified and experienced people. Before installation commences, the Lead Installer and all other operatives are expected to have a suitable qualification.

BS 1722-1:2019 **BRITISH STANDARD** 

> NOTE An example of a suitable qualification for a Lead Installer is the attainment of a Joint Fencing Industry Skills Scheme (FISS) or Construction Scheme Skills Certification Scheme (CSCS) skilled level registration card (blue card). An example of a suitable qualification for all other operatives is the attainment of the basic fence operative card (green card). At the time of publication of this British Standard the registration cards are validated by the FISS and CSCS. FISS/CSCS maintains a national register of fence installers and operatives. Other schemes might be available.

#### **Presentational conventions**

The provisions of this standard are presented in roman (i.e. upright) type. Its requirements are expressed in sentences in which the principal auxiliary verb is "shall".

Commentary, explanation and general informative material is presented in smaller italic type, and does not constitute a normative element.

Where words have alternative spellings, the preferred spelling of the Shorter Oxford English Dictionary is used (e.g. "organization" rather than "organisation").

Requirements in this standard are drafted in accordance with Rules for the structure and drafting of UK standards, subclause G.1.1, which states, "Requirements should be expressed using wording such as: 'When tested as described in Annex A, the product shall ...'". This means that only those products that are capable of passing the specified test will be deemed to conform to this standard.

# **Contractual and legal considerations**

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

**BRITISH STANDARD** BS 1722-1:2019

#### Introduction

Choosing a suitable fence is affected by factors such as intended purpose, desired service life, aesthetic considerations and availability of components. The specifier can match a suitable choice of fence to its intended purpose by reference to Table 1 and Table 2, and inform those installing the fence of the basic characteristics required.

Premature failure of the fence can be avoided by taking care neither to overstrain coated wire or to damage protective treatments during installation.

## 1 Scope

This part of BS 1722 specifies requirements for chain link fences and gates and gateposts for use with chain link fences. The gates specified are steel with a provision for chain link infill or other infill if required by the client.

This British Standard specifies requirements for fences up to 3.60 m in height with a chain link mesh infill. For other security fences, refer to BS 1722-10, BS 1722-12 and BS 1722-14, and for chain link mesh specifications refer to BS EN 10223-6.

This British Standard is divided into requirements for the material components for fences and for installation of the fences. This standard also specifies requirements for protective treatments. However, maintenance requirements for the fence after installation are outside the scope of this standard.

This British Standard specifies requirements for sizes of components. These are minimum requirements, and it is acceptable to use larger sizes, except where this could adversely affect the fitting of components, or if replacement parts are required to match with those already present.

Ground conditions might indicate that a variation in the length of a post or strut, or the depth to which these can be set, is desirable. The posts and struts and setting depths specified in this part of BS 1722 are intended for use in normal ground conditions, but if special conditions exist that warrant variations in the specification, e.g. the ground is softer or firmer than usual, such a change needs to be agreed with the specifier.

#### Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes provisions of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

BS 1722-16, Fences — Part 16: Specification for powder coatings used as a plastics finish to components and mesh

BS 4102, Specification for steel wire for general fencing purposes

BS 4320, Specification for metal washers for general engineering purposes — Metric series

BS 4652, Specification for zinc-rich priming paint (organic media)

BS 7371-3, Coatings on metal fasteners — Part 3: Specifications for electroplated zinc coatings

BS 7371-6, Coatings on metal fasteners — Part 6: Specification for hot dipped galvanized coatings

BS 8500 (all parts), Concrete — Complementary British Standard to BS EN 206-1